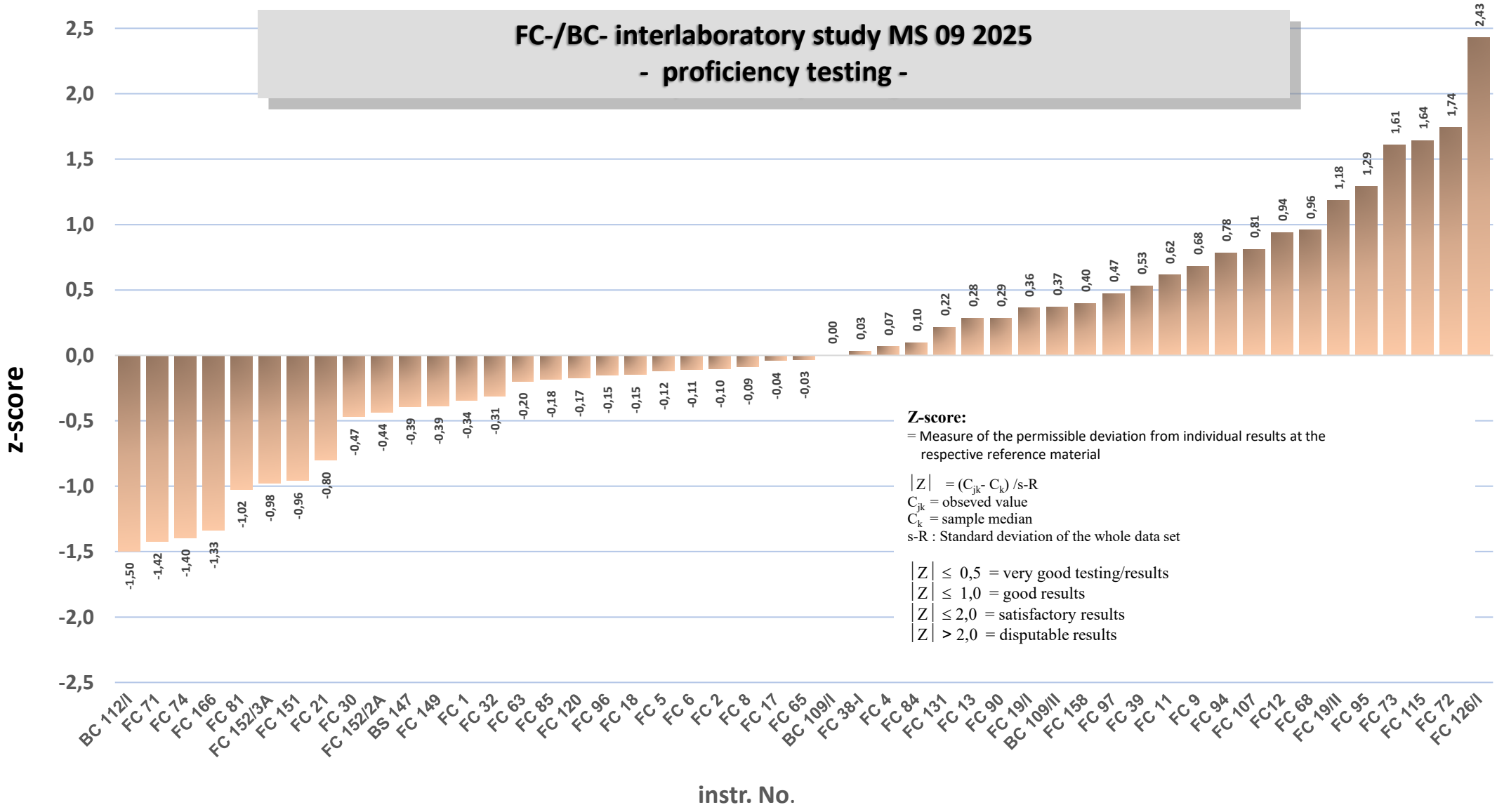Fig.1: Difference - z-score to the mean values of Milkstandards